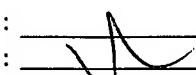
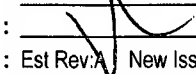


Date: Wednesday, 07/03/2007 12:35:54 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BRACKET ASS'Y
Job Number : 31050	
Estimate Number : 12525	
P.O. Number : N/A	Part Number : D3531041
This Issue : 07/03/2007 S.O. No. : N/A	Drawing Number : UNDER REVIEW <i>prototype</i>
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL / MED FAB	Drawing Revision : N/A
Previous Run : 28427	Material : N/A
Written By : 	Due Date : 09/03/2007 Qty: 1 Um: Each
Checked & Approved By : 	
Comment : Est Rev: New Issue 06-09-08 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D35311	BRACKET
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 BRACKET *B 31051*

2.0	D35313	BRACKET FRONT PLATE
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 BRACKET FRONT PLATE *B 31052*

3.0	MS20470AD44	Rivet, Universal Head
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Comment: Qty.: 12.0000 Each(s)/Unit Total: 12.0000 Each(s)
 Rivet, Universal Head *M 102328 X12*

4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 Assemble as per dwg D3531 *ml 07/03/12*

5.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP *id 07/03/12 (1)*

6.0	POWDER COATING	POWDER COATING
-----	----------------	----------------



Comment: POWDER COATING
 Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QS 005 4.3 *N/A proto u*

Date: Wednesday, 07/03/2007 12:35:54 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET ASS'Y

Job Number: 31050

Part Number: D3531041

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

U 07-03-12

9.0

MISC

MISCELLANEOUS



Comment: MISCELLANEOUS

ATTN: CHARGE TO W/O 00053

U 07-03-13

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/03/13 (1)

Job Completion



U 07-03-13